Contour Measuring Instrument

CONTOURECORD 1600G

Enhanced Operation



Auto Element Judgment (AI Function)

The 1600D automatically determines the type of element (poin tline circle).

Dimension Display Function

The actual measured values for parameters and geometric deviation can be displayed on the diagram.

Profile Synthesis Function

The limitations on the analysis range due to the angle of the stylus are addressed with the synthesis function.

Peak and Valley Function

This function enables the maximum workpiece point to be detected by tracing with the stylus, simplifying alignment.

Calculation Point Repeat Function

Overall workpiece analysis can be executed after completing only one pattern analysis for workpieces where certain shapes are repeated.

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Workpiece Trace Function

The measuring range can be determined by tracing the workpiece once. This is effective for measurement of minute profiles.

Easy Evaluation of Part Contour

Exact data on parts that were previously evaluated with a projector or tool microscope can be obtained in a short period of time. The measured results can be used as is for inspection reports.

High Efficiency Measurement

The teaching/playback function automates the entire process, from measurement to pasting of the data into an inspection report.

Model				CONTOURECORD 1600G							
				-11	-12	-13	-14	-21	-22	-23	-24
Measuring Range Z-axis (vertical) X-axis (horizontal)			50mm								
			100mm				200mm				
Accuracy	Detectors	Z-axis indication accuracy (vertical)		±0.25% (Full scale)							
	Detectors	Measuring Resolution		0.1µm/5mm range, 0.4µm/20mm range, 1µm/50mm range							
	Tracing	X-axis indication accuracy (horizontal)		±(1+2L/100)µm							
	driver	Measuring Resolution		0.1 <i>µ</i> m							
Straightness accuracy				1 <i>µ</i> m/100mm				2µm/200mm			
Sensing method		X-axis (horizontal)		Moiré striped scale				Linear scale			
		Detectors		Differential transducer							
Speed		Column up/down speed (Z-axis)		_	- 10mm/s (3mm/s) * 1			_	– 10mm/s (3mm/s) * 1		
		Speed (X-axis)		Measuring : 0.03, 0.06, 0.15, 0.3, 0.6, 1.5, 3, 6mm/s 8 speeds							
Detectors		Stylus, Measuring Force		Changeable, 10~30mN, Retract function							
		Stylus radius (Stylus material)		25µmR(24°conical Tungsten Carbide), two equipped as standard							
		Measuring Direction, Orientation		Pull/push and Up/down directions							
Moving range		Pickup movement drive distance		100mm				200mm			
		Measuing height		250mm		450mm		250mm		450mm	
Stone table dimensions and weight		Dimensions		600X317mm			1000X450mm	600X317mm		I	1000X450mm
		Max. load * 2		41kg	35kg	26kg	41kg	35kg	29kg	20kg	35kg
			Width	•	2000mm		2300mm		2000mm	Ŭ	2300mm
		Installation	Depth	1000mm			1000mm				
Dimensions		dimensions ★	Height	1700mm 1900mm		1700mm		1900mm			
and weight		Weight		120kg	125kg	135kg	240kg	125kg	130kg	140kg	245kg
		Power source/power consumption		Single phase AC100~240V±10% grounding required, 50/60Hz / 710VA							
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* 1: J/S Operation
 * 2: Desktop Anti-vibration table(E-VS-S57B) is used with -11,-12,-13,-21,-22,-23. Anti-vibration table(E-VS-R16B) is used with -14,-24.
 ★ Optional ordinary stand, anti-vibration table, and computer rack included in dimensions.

