

Portable Surface Texture Measuring Instruments

HANDYSURF⁺



New HANDYSURF reborn with sophisticated design

Portable surface texture measuring instrument for global use to diverse needs

HANDYSURF⁺ **NEW!**

Display changeable in 20 languages Multi-language support available worldwide

20 Asian and European languages including Japanese, English and German are provided as standard. Display language can be easily changed by operating the buttons.



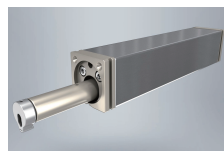
High resolution with wide measuring range No need to set up measuring range

The previous HANDYSURF required setting of a narrow measuring range when measuring with a high resolution, but HANDYSURF⁺ does not have such a requirement.

The instrument has the Z direction measuring range of 370 μm , which is the widest in class, and achieved a resolution as high as 0.0007 μm over the entire range.



Handy drive unit selectable from 3 types according to workpiece and measurement location



35 (Standard type)

The standard-type measurable with different attitudes including horizontal, inclined, vertical and ceiling surfaces.



40 (Retract type)

Retract-type that reduces damage to the stylus and pickup by raising the pickup while waiting for measurement or at ending. It can be used as a detector incorporated into an automatic machine.



45 (transverse trace-type)

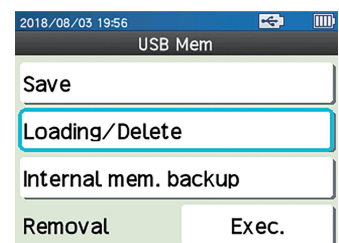
The transverse trace-type where the pickup moves sideways. Narrow areas, such as crankshaft pins and journals, that were difficult to measure before can now be measured.

Connectable to small printer, USB memory stick and PC with built-in USB connector

With the USB connector, it is possible to generate measurement results from the optional compact printer, save measurement conditions and results in USB memory sticks and recharge the instrument from the USB port of a PC or with a USB battery.



Compact Printer (Option)



By connecting to the USB memory stick (option), it is possible to save and read measurement conditions and results.

se responding



Superior Operability

2.4 inch color LCD has significantly improved the visibility.

Moreover, 6 buttons and newly developed UI have achieved simple and intuitive operations.



Home screen



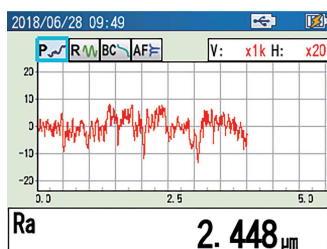
Menu screen



Measurement condition setting display

Multiple analysis functions

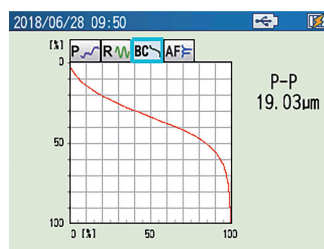
Graphic representation of measurement results enables their on-site verification with parameter and waveform. Moreover, despite being a portable instrument, it is capable of a variety of analyses including analyses of BAC, ADC, peak count and motifs. By setting the conditions in advance, OK/NG judgment can be performed automatically.



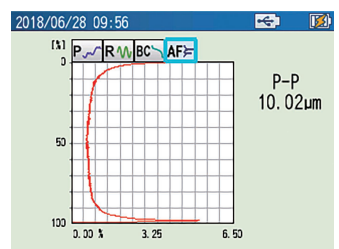
Example of surface roughness (Ra) measurement



Example of OK/NG judgment of measurement result



Example of BAC analysis



Example of ADC analysis

Specifications

Model			HANDYSURF ⁺				
			35		40		45
			Tip radius 5 μm	Tip radius 2 μm	Tip radius 5 μm	Tip radius 2 μm	Tip radius 5 μm
Measurement range	Z direction		-210 to +160 μm				
	Drive axis		X direction 16 mm				Y direction 16 mm
Tracing Driver	Movement type		Standard type		Retraction type		Horizontal tracing type
	Evaluation Length		0.2 to 16 mm				0.2 mm to 4.0 mm
	Measurement speed		0.5, 0.6, 0.75, 1.0 mm/s				0.6 mm/s
Pickup	Sensing type		Differential inductance				
	Measurement Method		Skid				
	Z direction resolution		0.0007 μm/-210 to +160 μm				
	Model		E-DT-SM10A	E-DT-SM49A	E-DT-SM10A	E-DT-SM49A	E-DT-SM39A
	Stylus	Measurement force	4 mN	0.75 mN	4 mN	0.75 mN	4 mN
		Tip radius	r _{tip} = 5 μm	r _{tip} = 2 μm	r _{tip} = 5 μm	r _{tip} = 2 μm	r _{tip} = 5 μm
		Tip angle	90°cone	60°cone	90°cone	60°cone	90°cone
		tip material	Diamond				
Analysis item	Calculation Standards		Comply with JIS2013/2001, JIS1994, JIS1982, ISO1997/2009, ISO13565, DIN1990, ASME2002/2009, ASME1995, CNOMO				
	parameter	Profile Curve	Pt, Rmax, Rz, Rk, Rpk, Rvk, Mr1, Mr2, Vo, K, tp				
		Roughness Curve	Ra, Rq, Rz, Rv, Rc, Rt, RSm, RΔq, Rsk, Rku, Rmr(c), Rmr, Rδc, Rz94, R3z, RΔa, Ry, Sm, S, tp, PC, RPc JIS, RPc ISO, RPc EN, Pc, PPI, Rp, Rmax, Mr1, Mr2, Rpk, Rvk, Rk, Vo, K, A1, A2, Rpm, Δa, Δq, Htp				
		Motif	R, Rx, AR, W, Wx, AW, Rke, Rpk, Rvke, NCRX, NR, CPM, SR, SAR, Wte, NW, SAW, SW, Mr1e, Mr2e, Vo, K				
	Evaluation Curve		Profile Curve, Roughness Curve, ISO13565Special Roughness Curve, Roughness motif curve, Waviness motif curve, Upper envelope waviness curve				
Filter	Characteristics graph		Bearing area curve, Amplitude distribution curve				
	Filter type		Gaussian, 2RC (phase compensation), 2RC (non-phase compensation)				
	Cutoff value	λc	0.08, 0.25, 0.8, 2.5 mm				
		λs	None, 2.5, 8 μm				
Amplification indicator	Display		2.4-inch color liquid crystal panel				
	Data output		USB connectors for USB memory/printer connection x 1, Micro USB connector for USB communication x 1				
	Print output		Optional (external printer unit) / Thermal recording paper width: 58 mm (recording width: 48 mm)				
	Language		Japanese, English, Chinese (Traditional Chinese/Simplified Chinese), Korean, Thai, Malay, Vietnamese, Indonesian, German, French, Italian, Czech, Polish, Hungarian, Turkish, Swedish, Dutch, Spanish, Portuguese				
Specifications	Power Supply	Charging	Built-in battery (to be charged using AC adaptor, PC USB port, USB battery), charging period: 4 hours (about 1000 measurements can be take when fully charged)				
		Voltage, frequency	AC100 to 240 V ±10%, 50/60 Hz, Single phase (Included AC adapter)				
		Power consumption	Maximum 10 W				
	External dimensions (W x D x H) / Weight		Amplification indicator: 184.5 x 68 x 57.4 mm/about 500 g for the entire system				

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